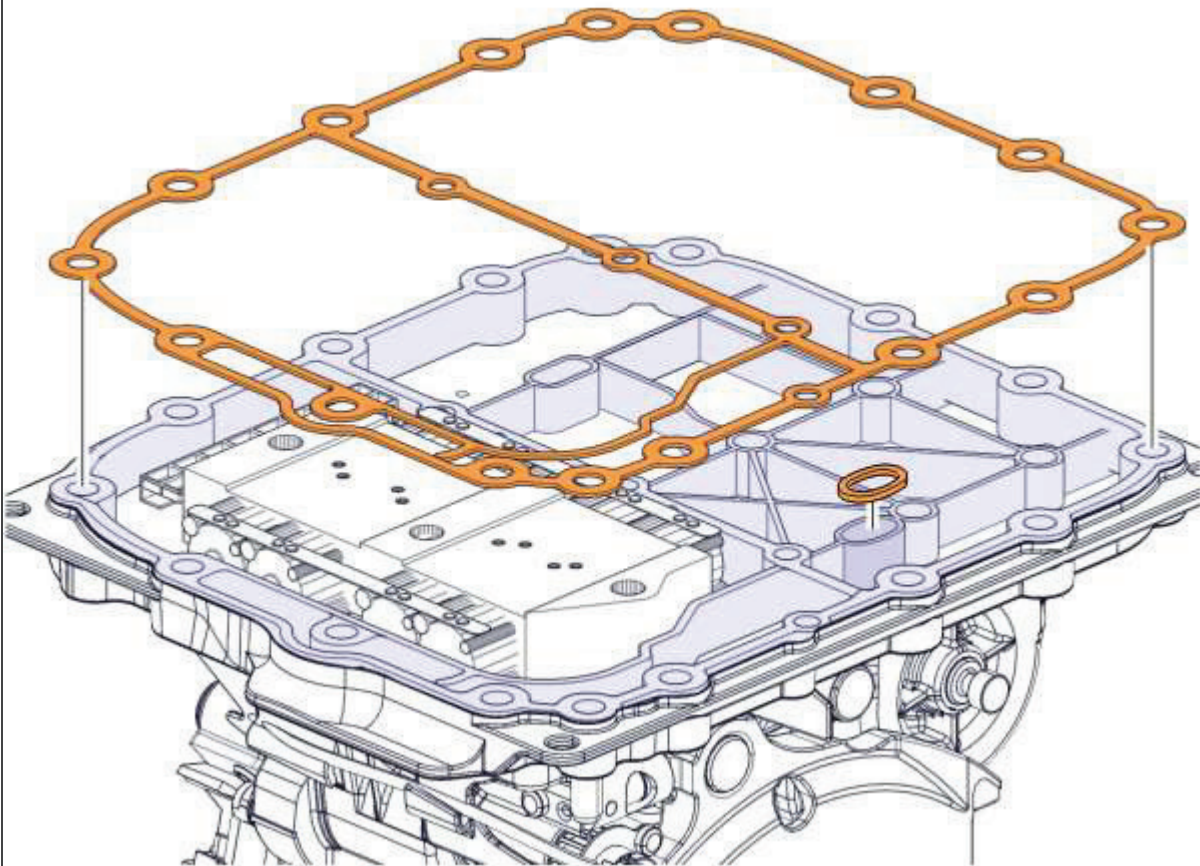


▶ Remova a junta.

▶ Remova a vedação.



▶ Remova os parafusos.

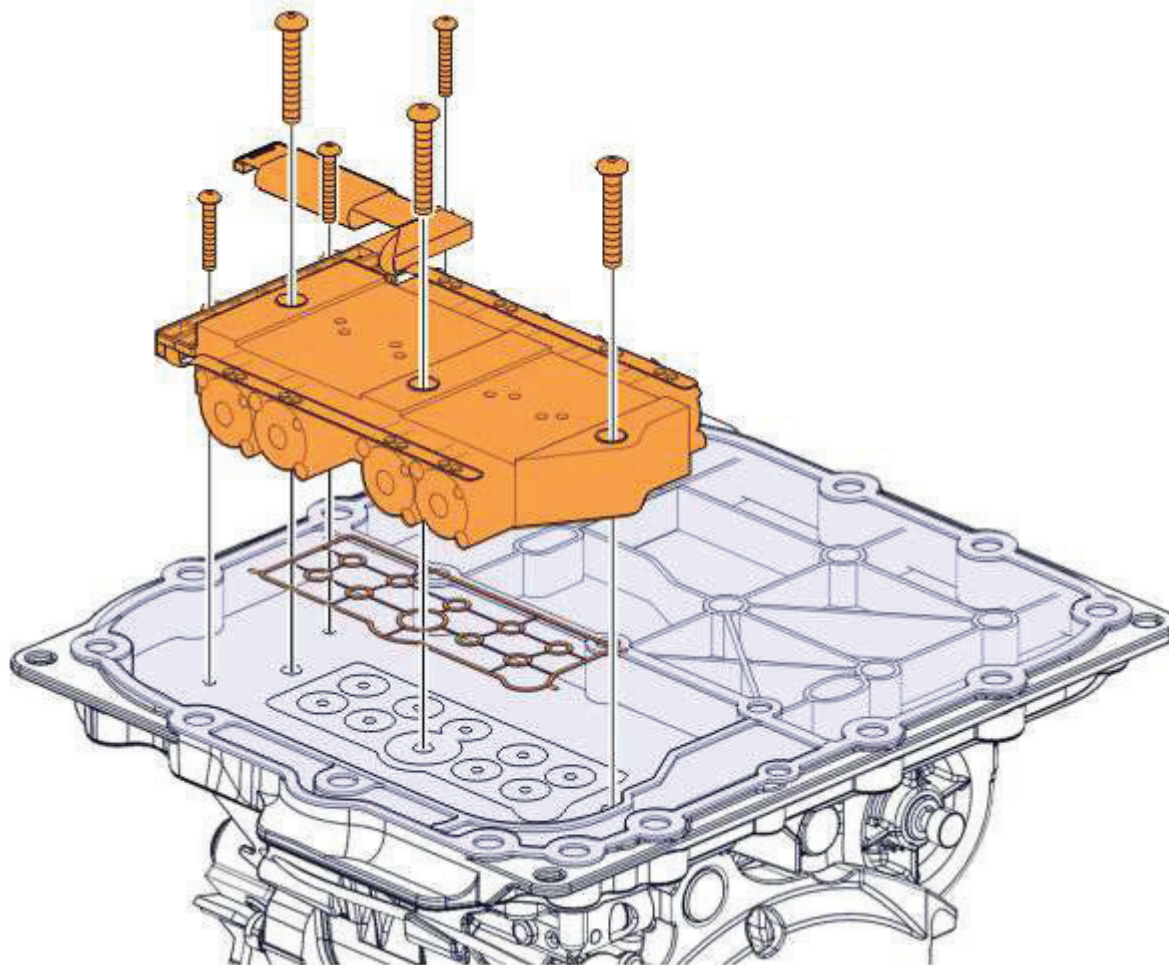
▶ Remover a válvula.

► Remova a junta.



**Nota**

Não descartar a junta.

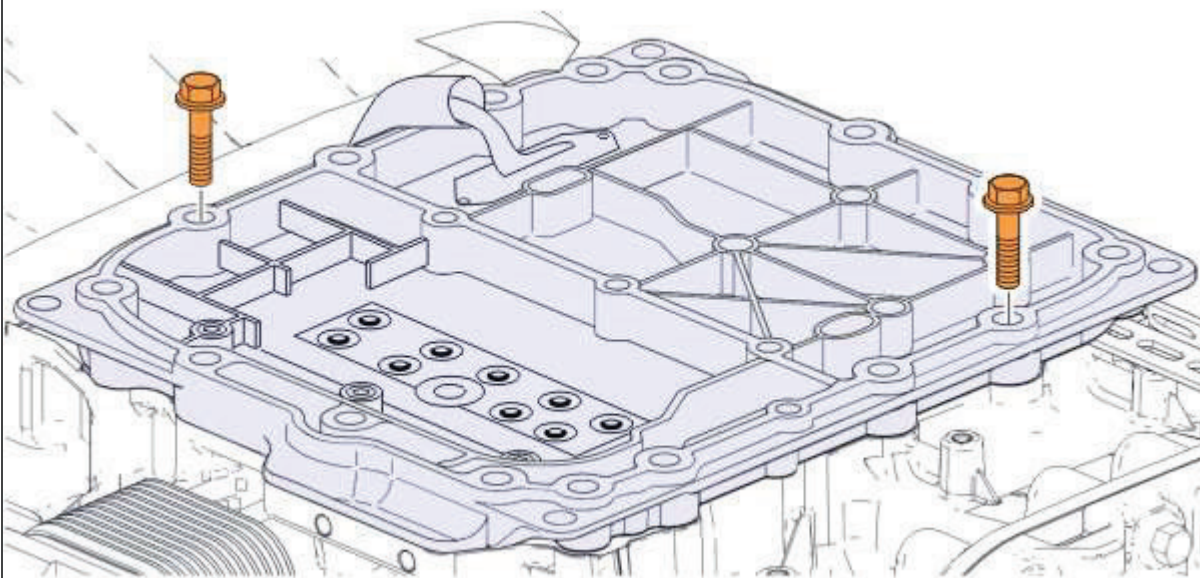


► Instalar os parafusos.

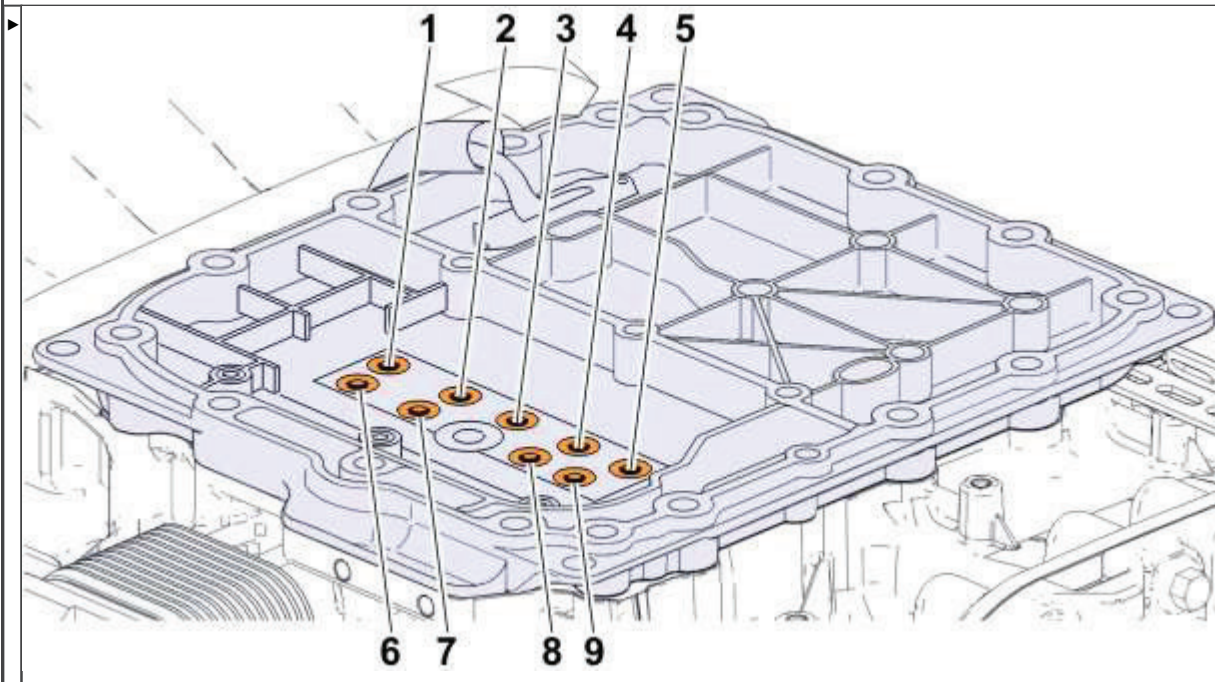


**Nota**

Usar 2 parafusos menores para prender temporariamente a carcaça de controle.



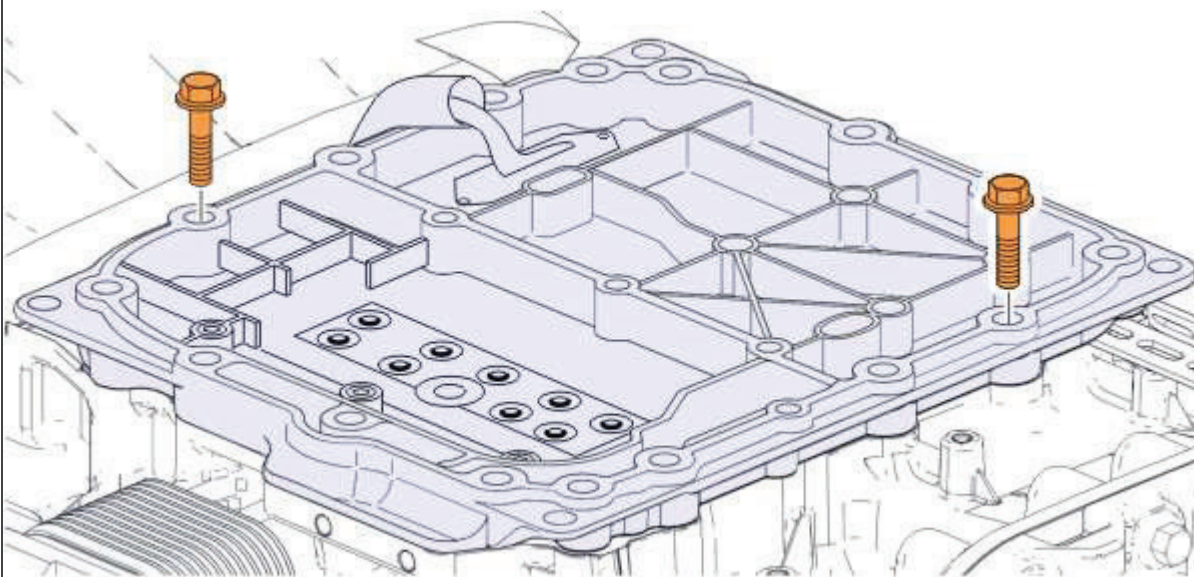
- ▶ Ative as engrenagens.
- ▶ Soprar ar nos furos para mover os garfos seletores para as posições corretas.
- ▶ Sopre ar dentro do furo (1).
- ▶ Sopre ar dentro do furo (4).
- ▶ Sopre ar dentro do furo (7).
- ▶ Sopre ar nos furos (9) e (2) ao mesmo tempo para posicionar a luva em neutro.



1	Ré
2	2ª marcha
3	Faixa baixa

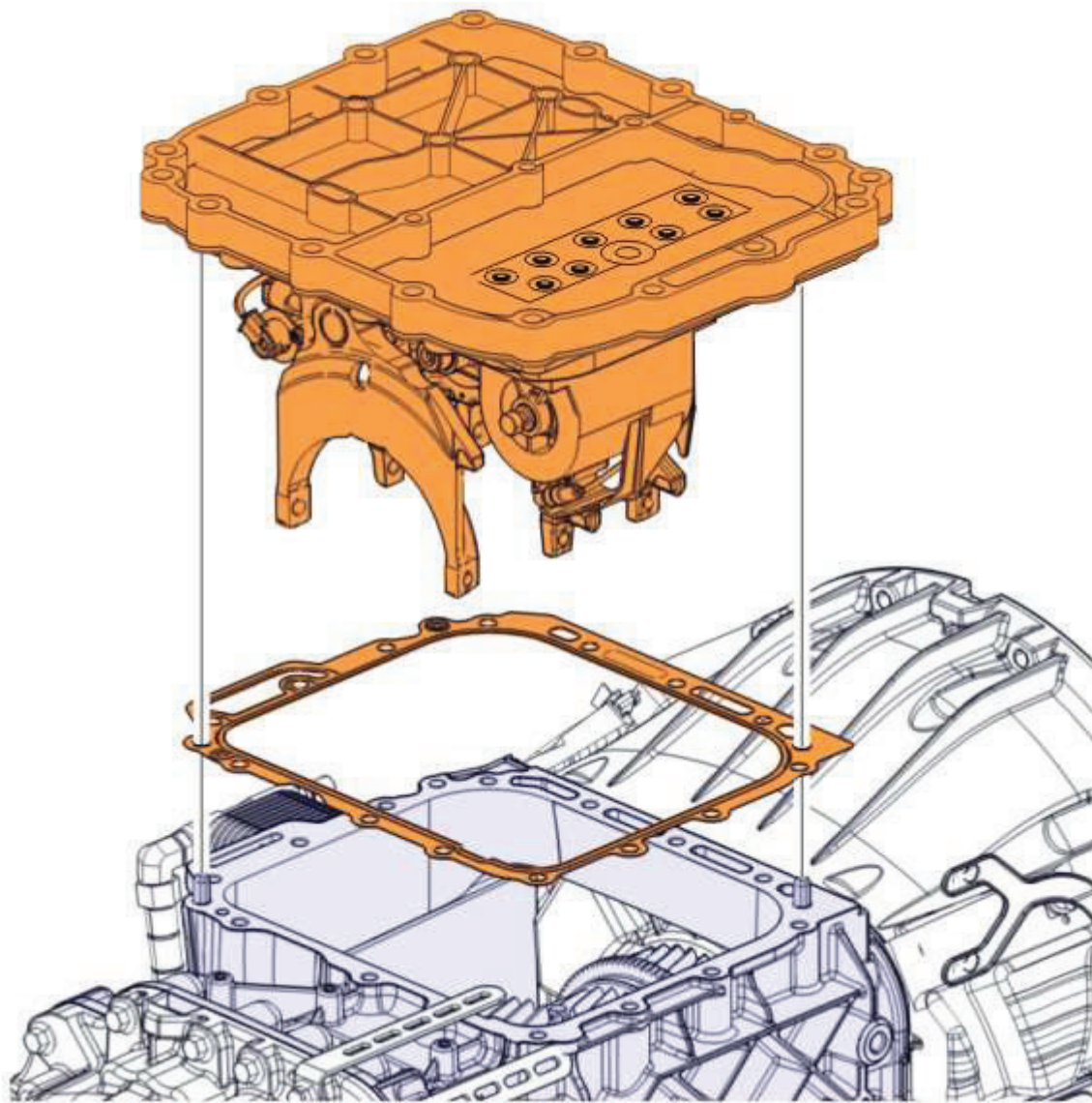
4	Faixa alta
5	1ª marcha
6	Freio, eixo intermediário
7	Divisão alta
8	Divisão baixa
9	3ª marcha

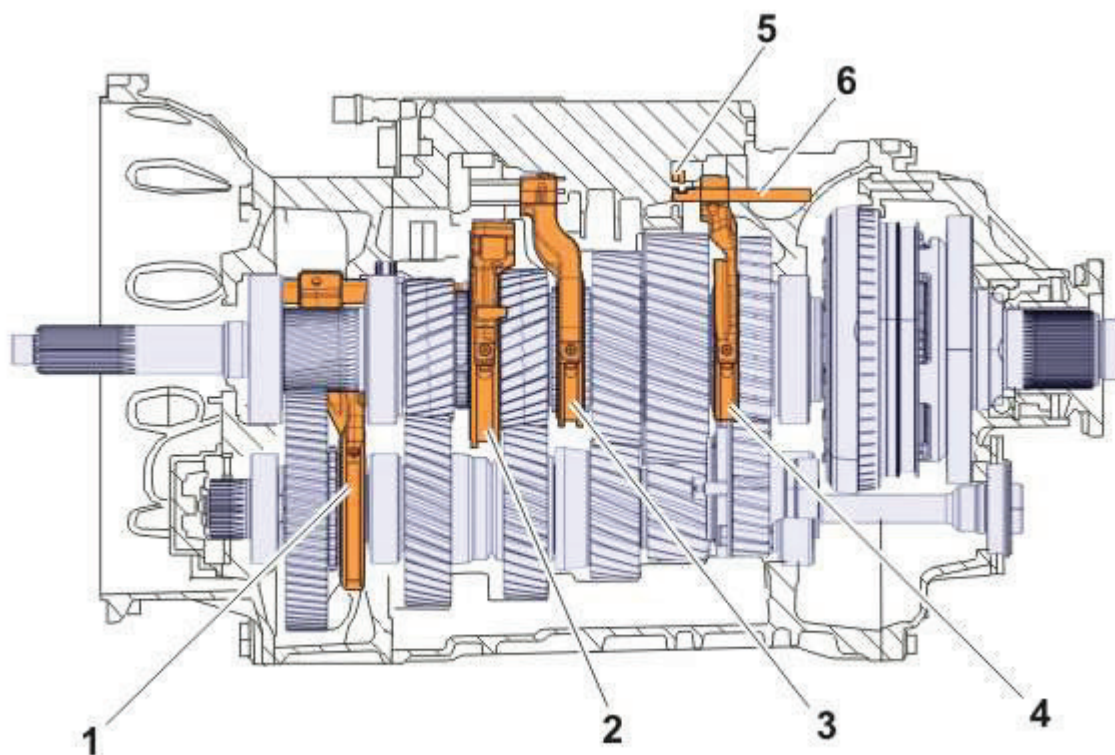
▶ Remova os parafusos.



▶ Remover o alojamento do controle.

▶ Remova a junta.

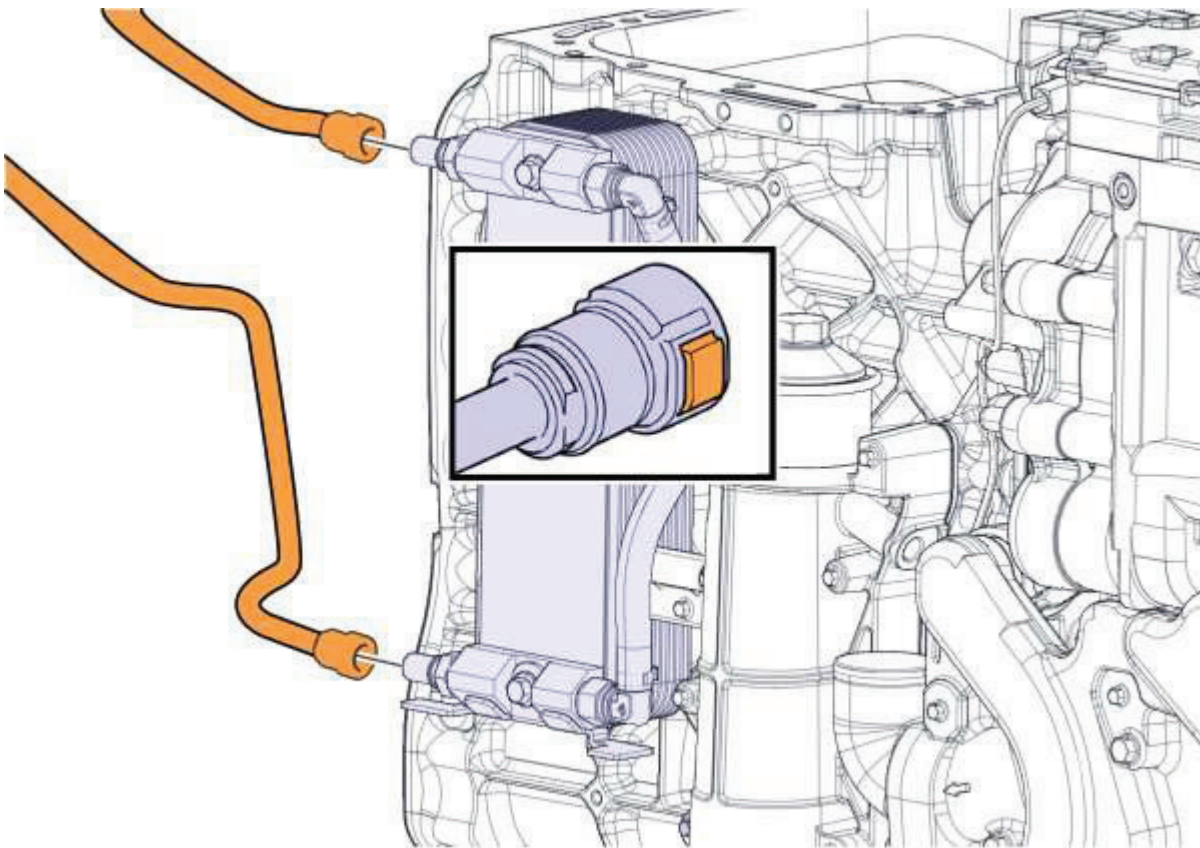




1	Luva de engate do da marcha reduzida
2	Luva de engate da engrenagem do divisor
3	Luva de engate da segunda e terceira marcha
4	Luva de engate da primeira marcha e da marcha à ré
5	Pistão do cilindro de faixa
6	Eixo da alavanca de câmbio de faixa

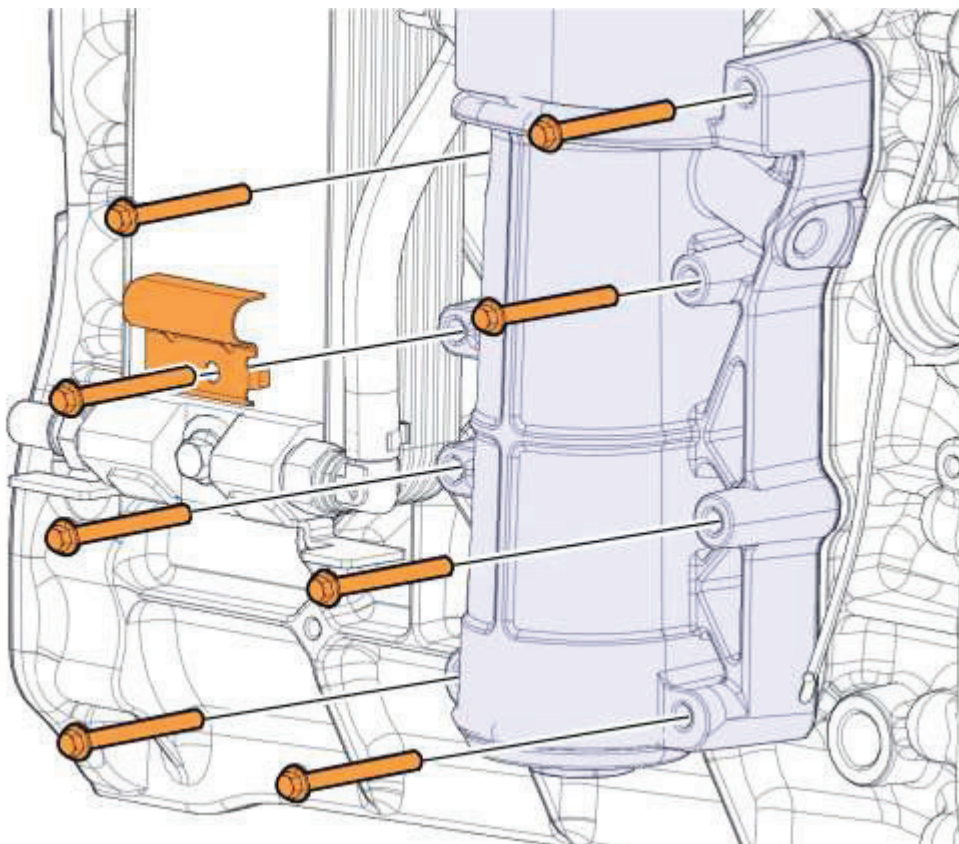
**36** Posicionar um recipiente de drenagem.

**37** Remova os tubos.



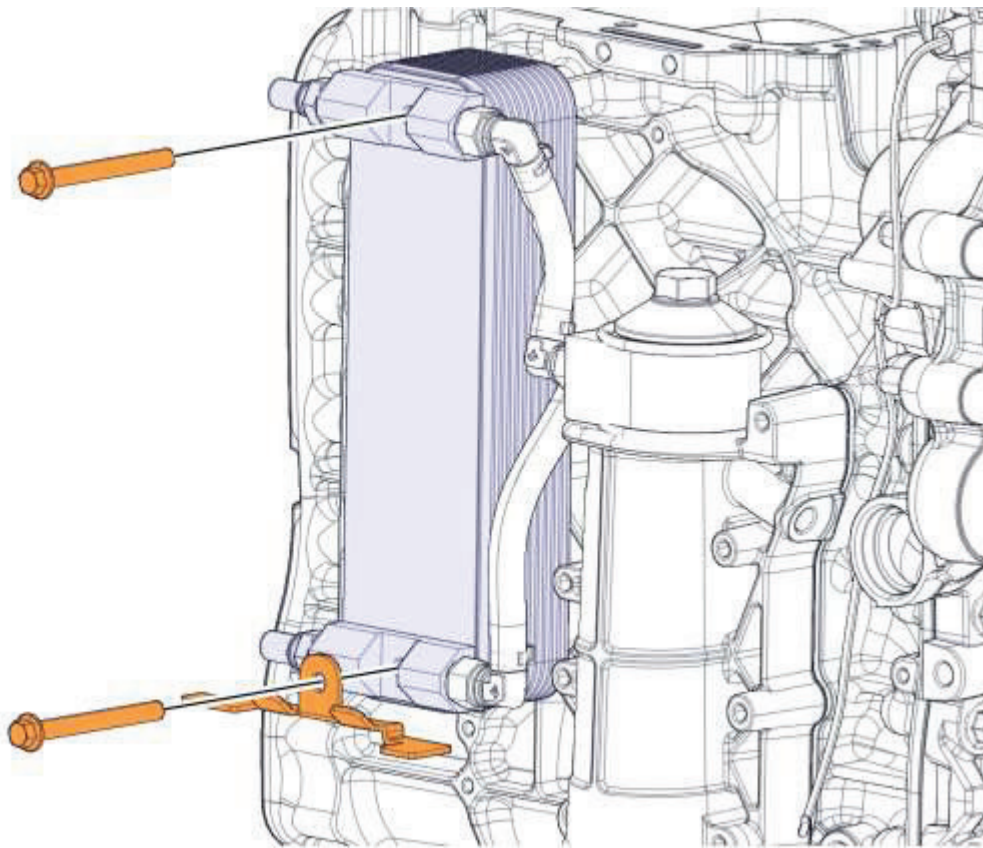
38 Remover os parafusos.

39 Remover o suporte.



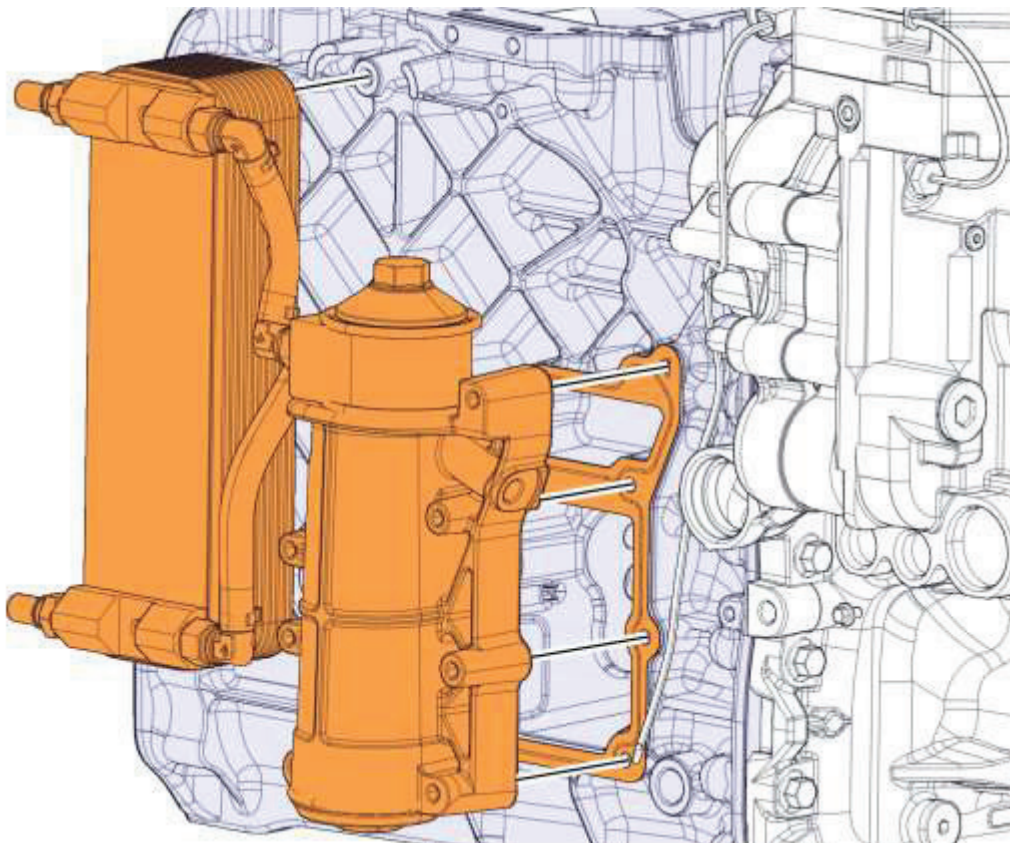
40 Remover os parafusos.

41 Remover o suporte.



42 Remover o conjunto do filtro de óleo.

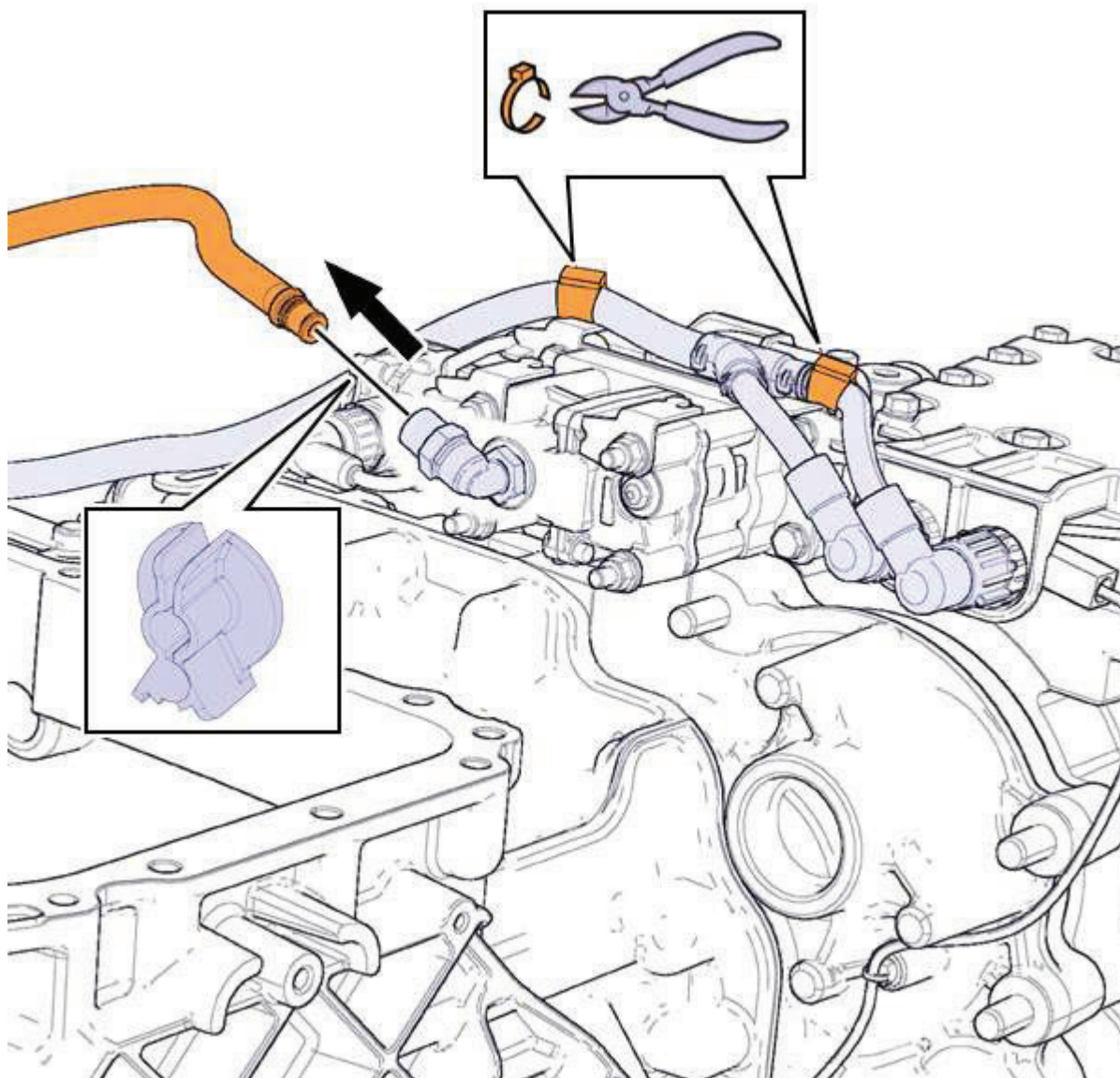
43 Remova a junta.





44	Remover o tubo.
<b>Material necessário</b>	
jogo	

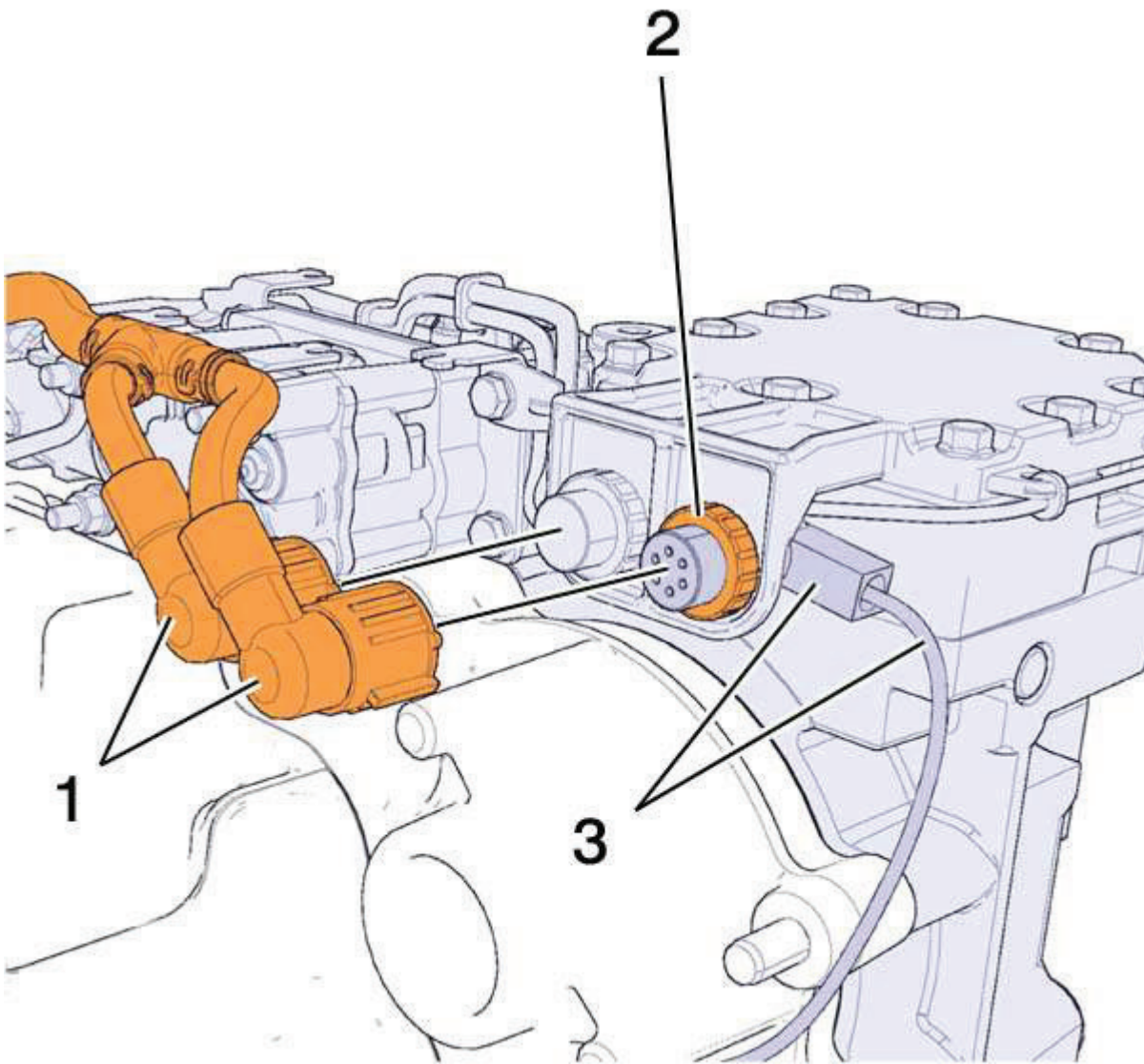
45	Remover as braçadeiras de cabo.
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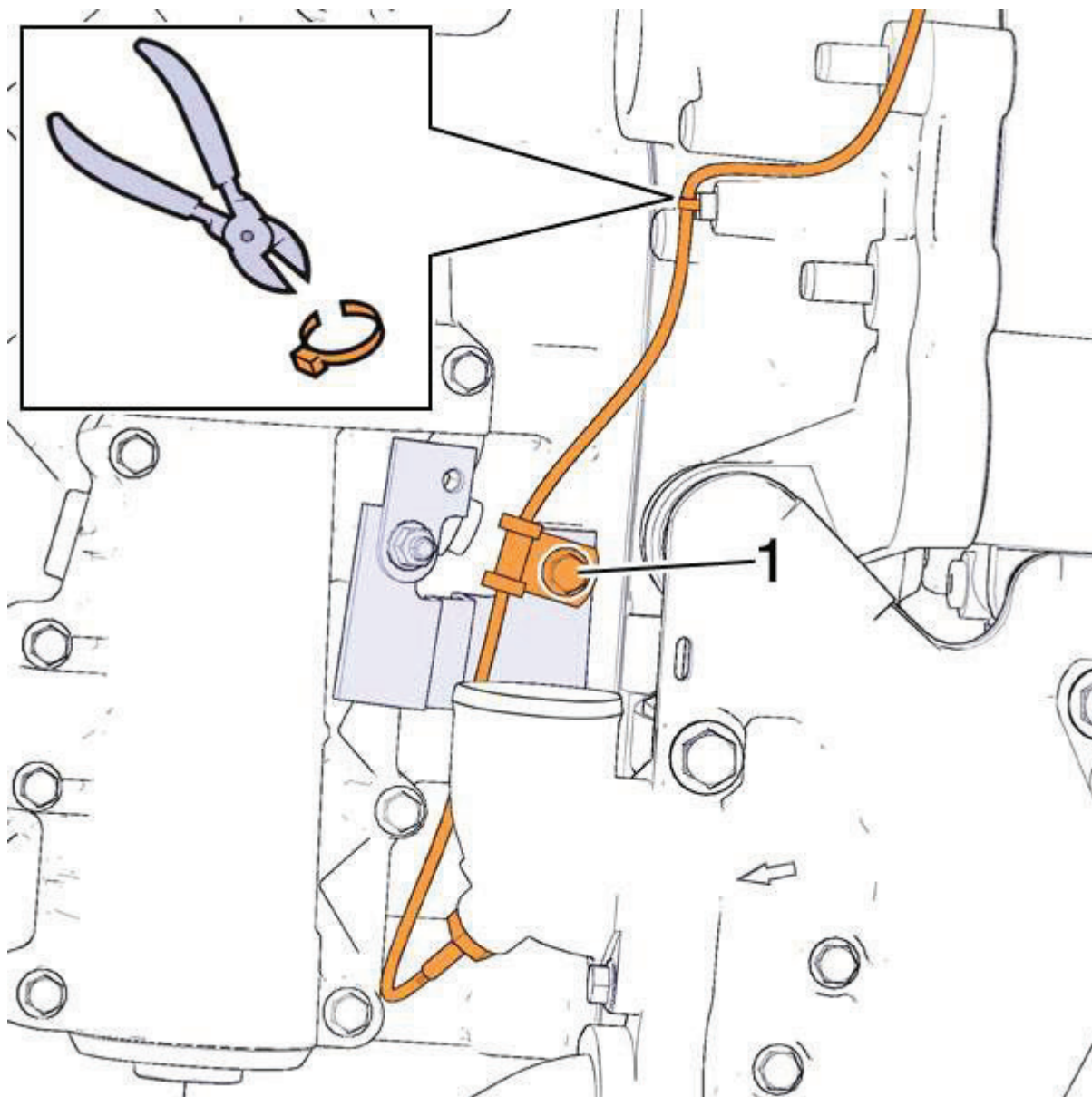
46	Desconecte os conectores (1).
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47	Remover a tampa (2).
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48	Remover o chicote elétrico (3).
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49	Remova o parafuso (1).
50	Remover a braçadeira de cabo.
51	Afrouxar o chicote elétrico.



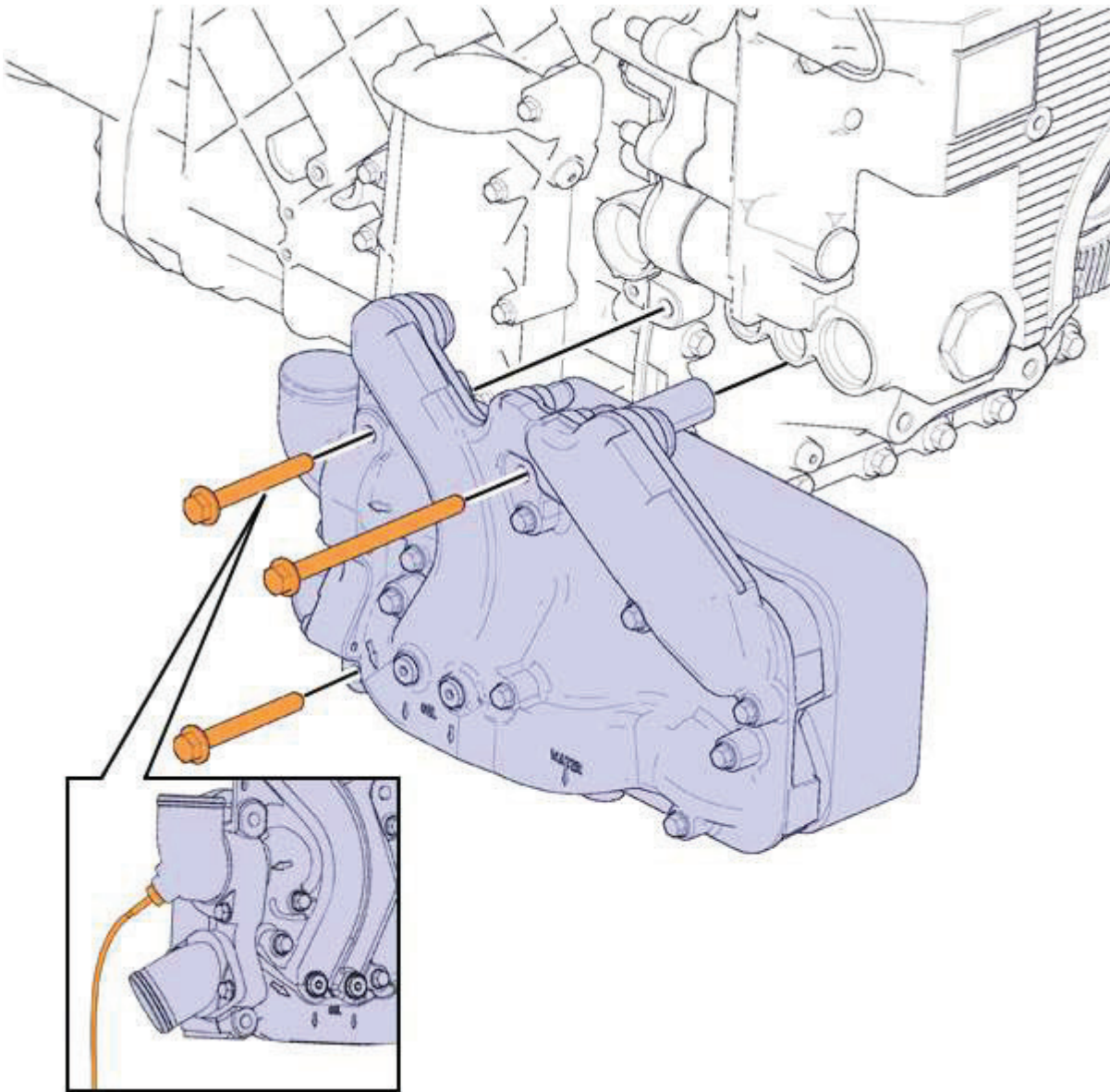
52 Remover os parafusos.

53 Remova o trocador de calor.

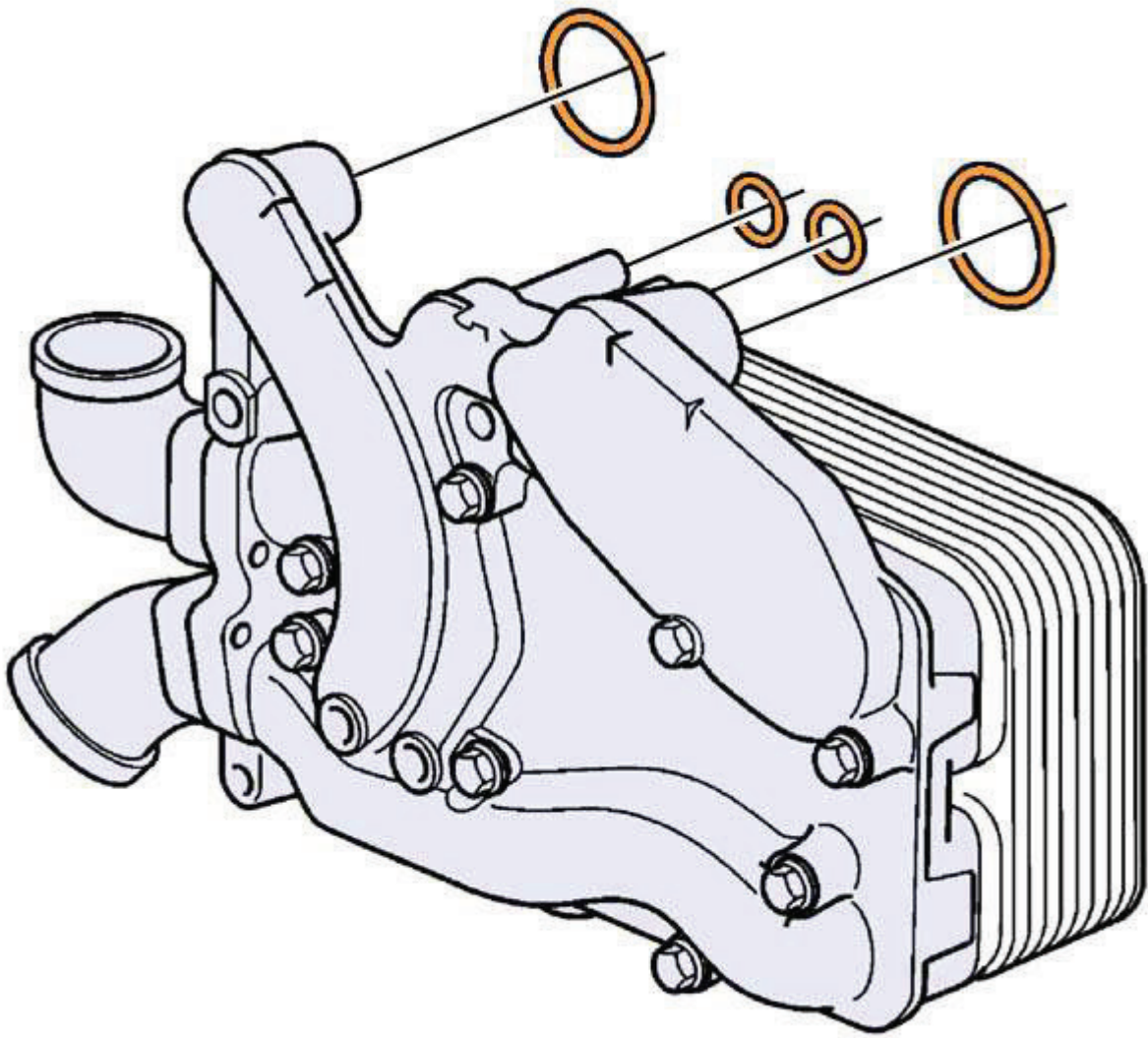


**Nota**

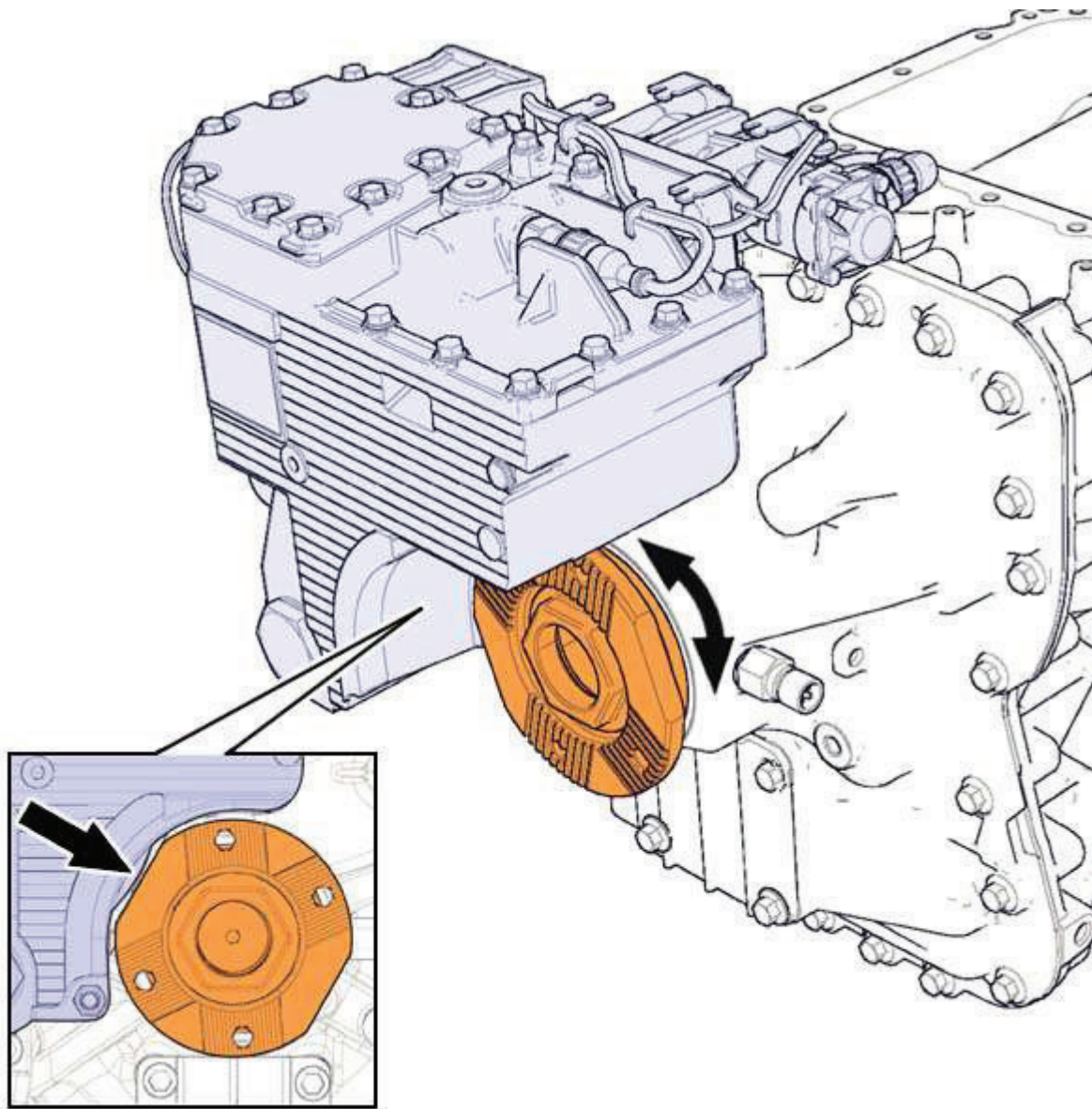
Não afrouxar o sensor.



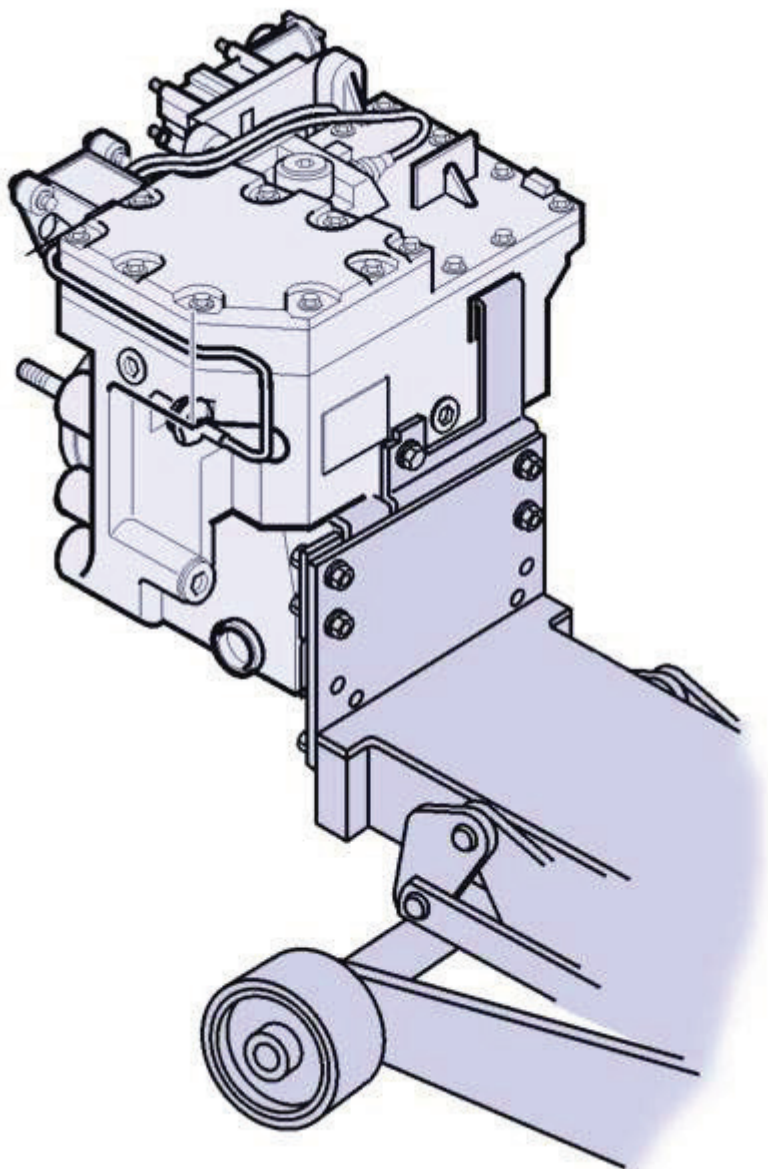
54	Remover os anéis-O.
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55	Girar o flange.
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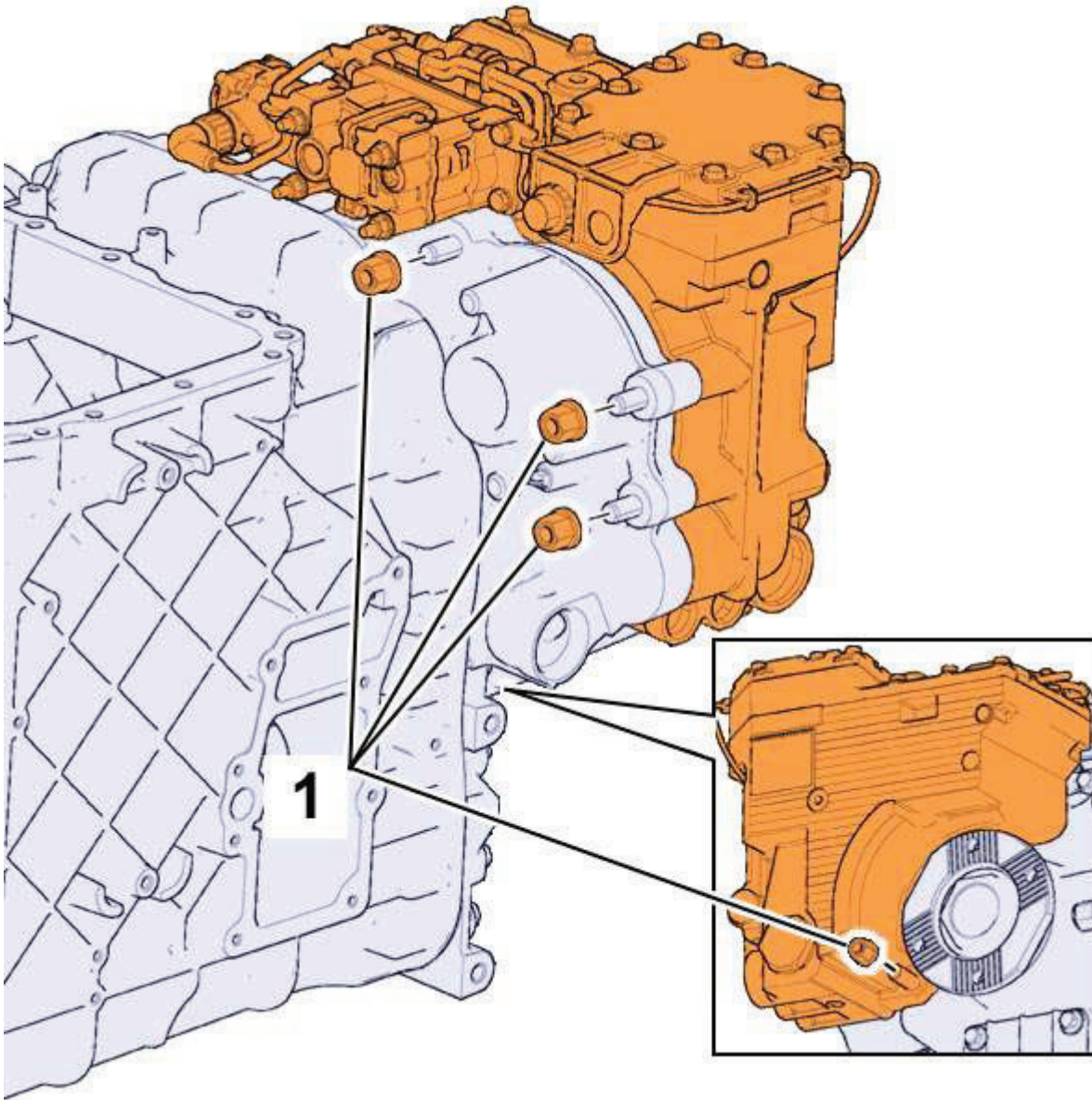


56	Posicionar a ferramenta.	
	<b>Material necessário</b>	
	dispositivo	<a href="#">[link]</a>
	carro elevador	<a href="#">[link]</a>



<b>57</b>	Remova as porcas (1).
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<b>58</b>	Remover o retardador.
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59 Remover os anéis-O.